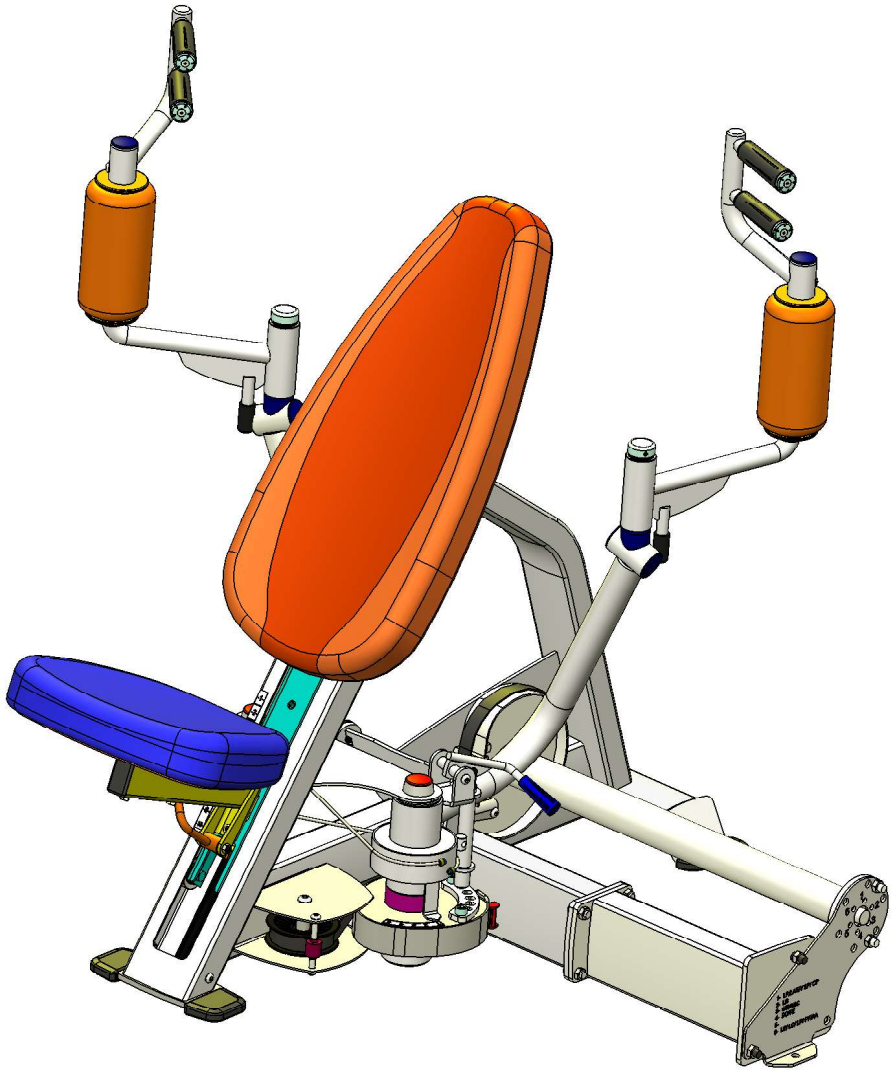

ITEM	Default/QTY.	PART NO.	DESCRIPTION
1	1	61-1202	CROSSMEMBER 16"
2	1	61-1206	Crossmember Seat Footpad
3	1	62-1202	HANDLE, PEC FLY ADJUSTABLE
4	1	62-1203	HANDLE MOVEMENT ARM LEFT PECFLY
5	1	62-1204	HANDLE MOVEMENT ARM RIGHT PECFLY
6	1	62-1213	HANDLE SEAT RELEASE
7	1	63-1201	CAM PEC FLY
8	1	64-1207	MOVEMENT ARM RIGHT PECFLY
9	2	64-1208	MOVEMENT ARM, TRAILING PEC FLY
10	1	64-1206	MOVEMENT ARM, LEFT PECFLY
11	1	65-1219	STANDARD DECLINED SEAT
12	1	65-1218	SEAT ROLLING CARRIAGE
13	1	66-1201	SEAT FRAME PEC FLY
14	1	67-1201	WEIGHT DRIVE PF
15	13	03-1055	1/2" Lock Nut
16	5	03-1035	3/8" Lock Nut
17	5	03-4142	5/16" Jam Nut
18	2	03-5106	10mm Jam Nut
19	4	02-2290	SCWFHSCS 0250-20x1.25 G8-SS
20	2	01-4084	BUTTON HEAD SOCKET CAP SCREW, 3/8 -16 x 3 1/2" BRIGHT ZINC
21	8	01-4051	BUTTON HEAD SOCKET CAP SCREW, 3/8 -16 x 1" BRIGHT ZINC
22	2	01-4062	BUTTON HEAD SOCKET CAP SCREW 3/8-16 x 1 1/4" BRIGHT ZINC
23	6	01-4075	BUTTON HEAD SOCKET CAP SCREW ½ -13 x 1½" BRIGHT ZINC
24	1	01-4068	BUTTON HEAD SOCKET CAP SCREW ½ -13 x 4" - BRIGHT ZINC
25	1	01-4063	BUTTON HEAD SOCKET CAP SCREW 3/8 -16 x 2 1/2" BRIGHT ZINC
26	1	02-4147	BUTTON HEAD SOCKET CAP SCREW ½ -20 x 2" UNF BRIGHT ZINC
27	1	01-4057	BUTTON HEAD SOCKET CAP SCREW, 3/8 -16 x 4" BRIGHT ZINC
28	4	01-4036	BUTTON HEAD SOCKET CAP SCREW, 3/8 -16 x ¾" BRIGHT ZINC
29	4	01-1271	½ -13 UNC x 1¼ Bolt
30	2	01-4030	¼ -20 UNC x 1 Wiz Lock Bolt
31	2	01-4031	¼ -20 UNC x ¾ Wiz Lock Bolt
32	2	02-4178	SOCKET HEAD CAP SCREW, ½ -13 UNC x 1¼ BRIGHT ZINC
33	2	06-4076	CABLE WRIST TOP SPF FIGURE 8
34	1	06-2010	CONNECTIN LINK RF2040
35	2	05-5122	Bushing IGUS MFI-0608-08 .375 ID X .500 OD X .500 L
36	1	06-3070	CBR #12 DONUT
37	1	06-5045	NYLON BELT ROLLER
38	1	07-4005	Elson PF1008
39	1	07-5578	IDLER PULLEY SPACER
40	1	07-9350	MOVEMENT ARM STOP
41	2	09-3050	HOLE PLUG 1 1/2 DIA
42	4	09-3088	HOLE PLUG 2 OD X 1.5 ID X .75
43	2	09-3093	PLUG HOLE RED 1 3/4 OD X 1 3/8 ID X .5 LONG
44	2	09-9557	CAP GRIP 3/4 FOR BAR (.780 I.D.)
45	1	09-1212	Plug Frame 2 X 6 "ONE"
46	2	09-1215	FOOTPAD SEAT "ONE"
47	2	09-1216	FOOTPAD SEAT FRAME STABILIZER "ONE"
48	2	09-1224	GRIP ASSEMBLY HYD SEAT ADJUSTMENT
49	2	09-9065	SPACER MOVEMENT ARM THRUST CAP
50	2	09-5030	FOOTPAD MOLDED BLACK
51	2	09-9007	Sleeve
52	1	10-2031	SPRING, COMP .480 X 2.500 X .045
53	1	12-1198	DECAL, INDICATOR PF MA RANGE
54	1	12-5619	TRANSFER DECAL NAUTILUS X-SMALL BLACK
55	1	12-1450	Upholstery Foam Label
56	2	56-0108	SLEEVE PIVOT GROMMET 1 1/2 I.D.X .120W
57	1	56-0114	CAP END KNURLED KNOB
58	4	56-0113	BEARING BALL 1630 2RS (CHINA) 3/4 I.D.
59	4	56-0142	INSERT TAPPED GRIP ATTACHMENT
60	1	56-0058	PIN PLUNGER PEC FLY
61	1	56-0081	Plate Indicator Pec Fly
62	2	56-0115	CAP END AXIS INDICATOR
63	1	32-0001	PAD SEAT STANDARD "ONE" CONTOURED
64	1	32-0009	UPH, PAD BACK LONG
65	2	UP8071	UPHOLSTERY ROLLER
66	6	56-0042	BEARING CUP MOLDED 35mm 6007
67	1	07-8982	STRAP CLAMP END (5/16 HOLES)
68	2	09-8000	Belt Keeper
69	1	09-8330	REDIRECTIONAL PULLEY 4"
70	1	24-6035 s6pf	PEC FLY BELT
71	2	56-0041	SPACER MOVEMENT ARM 35mm
72	2	56-0056	SPACER SHAFT CAP 35MM
73	1	56-0055	SPACER SHAFT 35MM LARGE
74	1	56-0174	Clamp mount
75	1	56-0181	CLAMP BELT ADJUSTABLE
76	4	09-1242	Small workout handle
77	2	09-9545	GRIP RING 1.313 ID (FOR 1 1/4" BAR)
78	2	09-3066	1 1/4" DIA HOLE PLUG, White
79	4	08-1227	Cap Grip Small Workout Handle
80	4	02-3055	SCREW, SET, ¼ -28 UNF x ¼
81	4	02-4130	Alloy Steel
82	1	07-9803	STRAP CLAMP WIDE
83	1	56-0034	CLAMP BELT 1"
84	1	56-0063	BRACKET PULLEY 4" GUARD
85	1	56-0065	BRACE CROSSMEMBER UPPER STRUT
86	1	12-1173	SEAT ADJUSTMENT DECAL 1-11
87	6	09-7200	Spacer Shaft 17mm
88	6	09-5230	Seat Roller
89	1	07-5135	5/16" RUE RING COTTER - RUE-10
90	2	03-5111	NUT, CLIP TINNERMAN U 3/8-16
91	1	10-3049	SPRING GAS LOCKING
92	2	01-1552	.375 -16 UNC x 4 Bolt
93	1	56-0053	SLEEVE PIVOT SHOCK SPACER
94	1	01-3070	SHSS ½" x 1¼"
95	1	56-0147	PIN SHOCK RELEASE LONG
96	1	09-9998	Link Seat
97	1	09-2060	1 1/2 X 3 11 GA FRAME PLUG
98	1	07-8025	CLEVIS PIN, 5/16" X 1 1/2"
99	6	04-5000	Washer Wave
100	2	05-5130	IGUS BEARING 1/2 ID X 1/4 LONG
101	1	56-0161	Jack Shaft Support
102	1	NautilusPart_inch	- -
103	1	07-4051	IDLER PULLEY SPACER

NAUTILUS, INC.
16400 SE NAUTILUS DRIVE, VANCOUVER, WA 98683

DESIGNED	
DRAWN	C.WISHON
DATE	09/15/07

ALL APPLICABLE NAUTILUS STANDARDS AND SPECIFICATIONS APPLY.

TITLE. **S6PF**

SIZE D | PART NO. **S6PF ISO VIEW** | REV. **-01+**

SCALE: 1:4 | SHEET 1 OF 5

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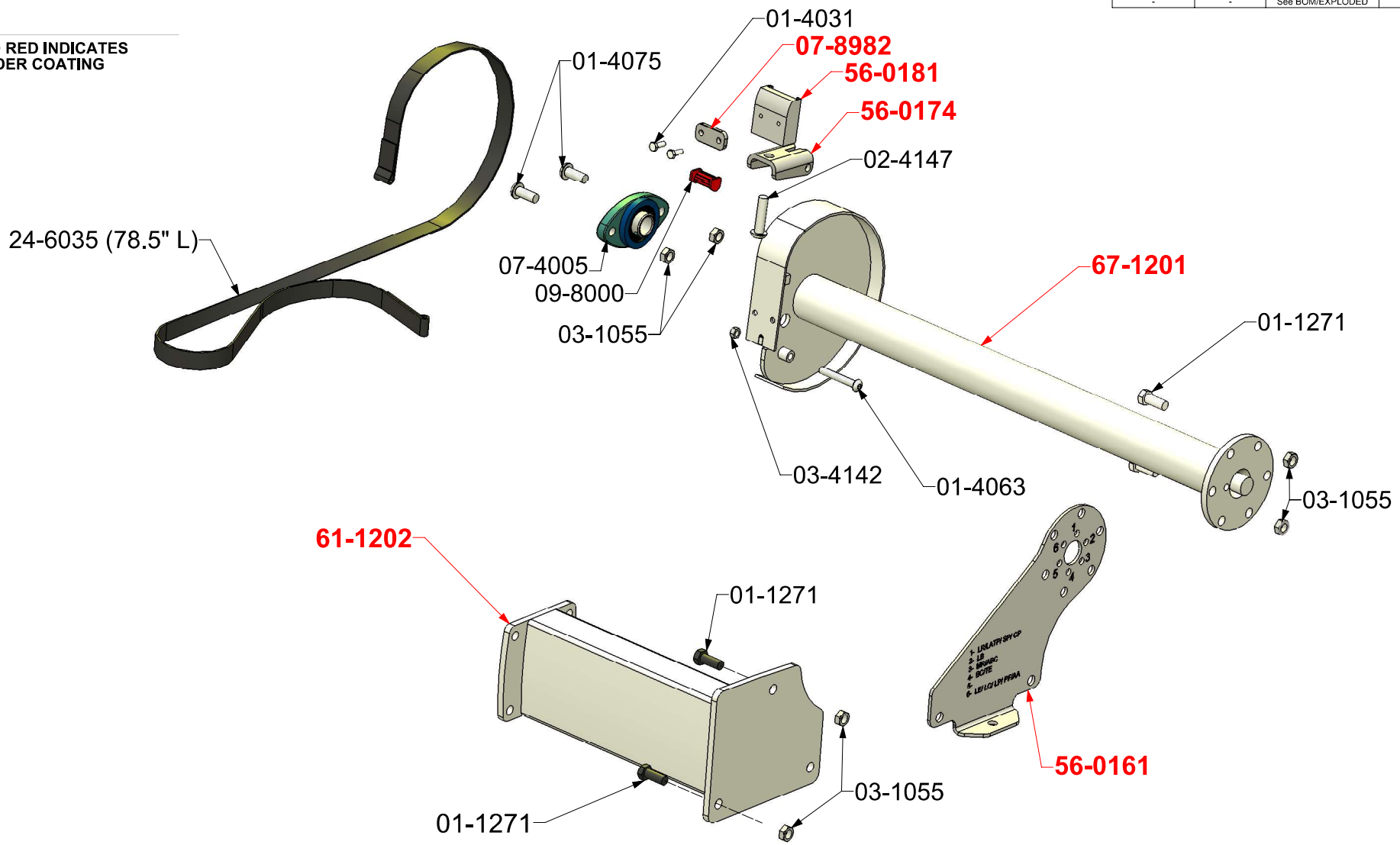
S6PF

MATERIAL.

FINISH.

BOLD RED INDICATES POWDER COATING

REVISIONS				
ECO NUMBER	REVISION	REV DESCRIPTION	APPROVED	DATE
-	-	See BOM/EXPLODED	-	-



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CONTACT

UNLESS OTHERWISE SPECIFIED:
1. ALL DIMENSIONS APPLY BEFORE PLATING OR COATING.
2. REMOVE ALL BURRS, BREAK SHARP EDGES .020 IN MAX.
3. ALL MACHINED SURFACES Ra 125 uIN.
4. ALL APPLICABLE NAUTILUS STANDARDS AND SPECIFICATIONS APPLY.

INCH

THIRD ANGLE PROJECTION

TOLERANCES.
X. ± .125
X.X ± .020
X.XX ± .010
X.XXX ± .005
X/X ± 1/64
ANGULAR ± 1°
(INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994)

DESIGNED
DRAWN C.WISHON
DATE 09/15/07
DO NOT SCALE DRAWING

TITLE. S6PF
SIZE D
PART NO. S6PF
REV. -01+

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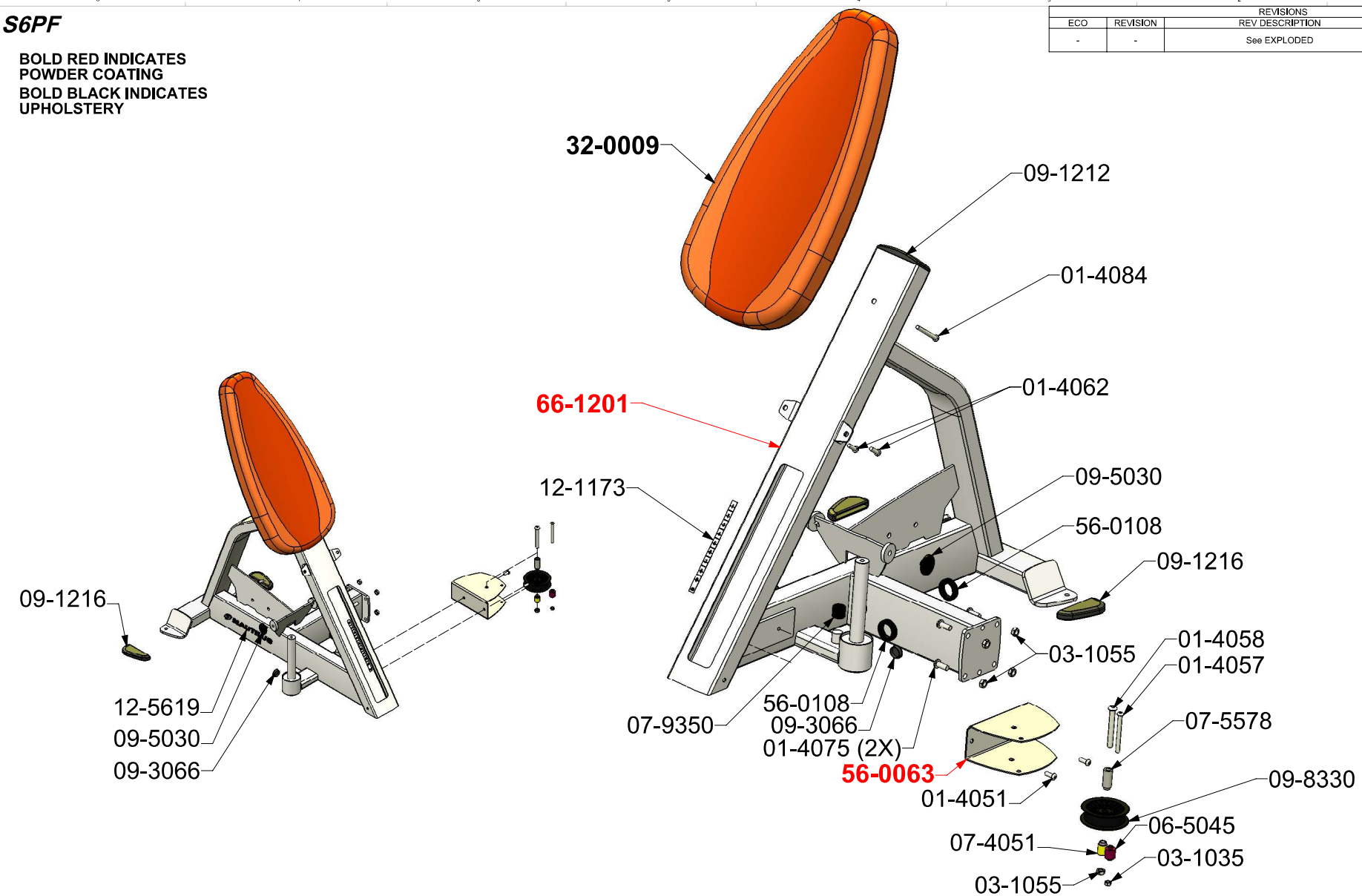
BOLD RED INDICATES POWDER COATING
BOLD BLACK INDICATES UPHOLSTERY

REVISIONS				
ECO	REVISION	REV DESCRIPTION	APPROVED	DATE
-	-	See EXPLODED	-	-



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DATE	09/15/07
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TITLE: S6PF
SIZE: D
PART NO.: S6PF
REV.: -01+
SCALE: 1:4.5
SHEET 3 OF 5

S6PF

BOLD RED INDICATES POWDER COATING

REVISIONS				
ECO	REVISION	REV DESCRIPTION	APPROVED	DATE
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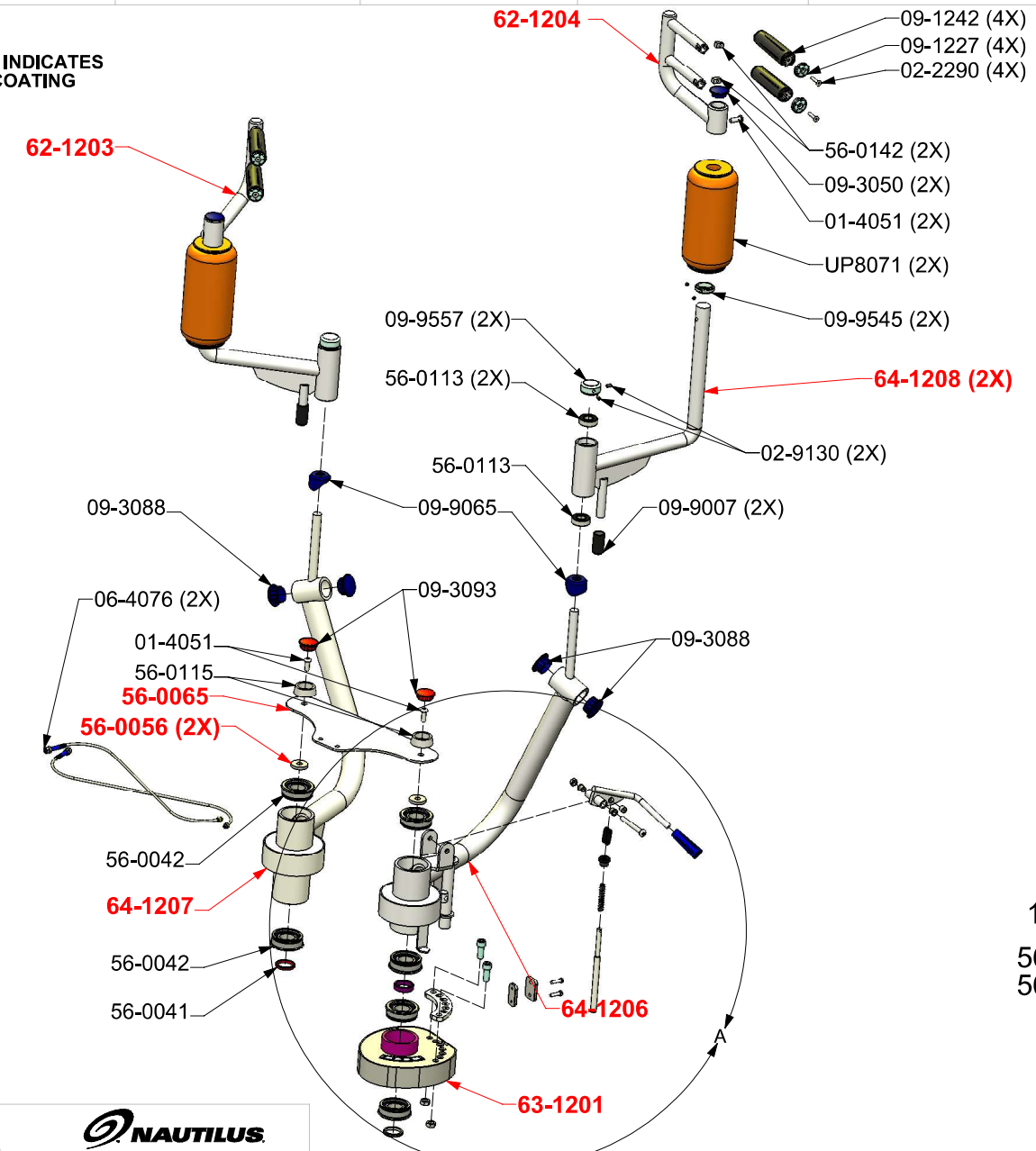

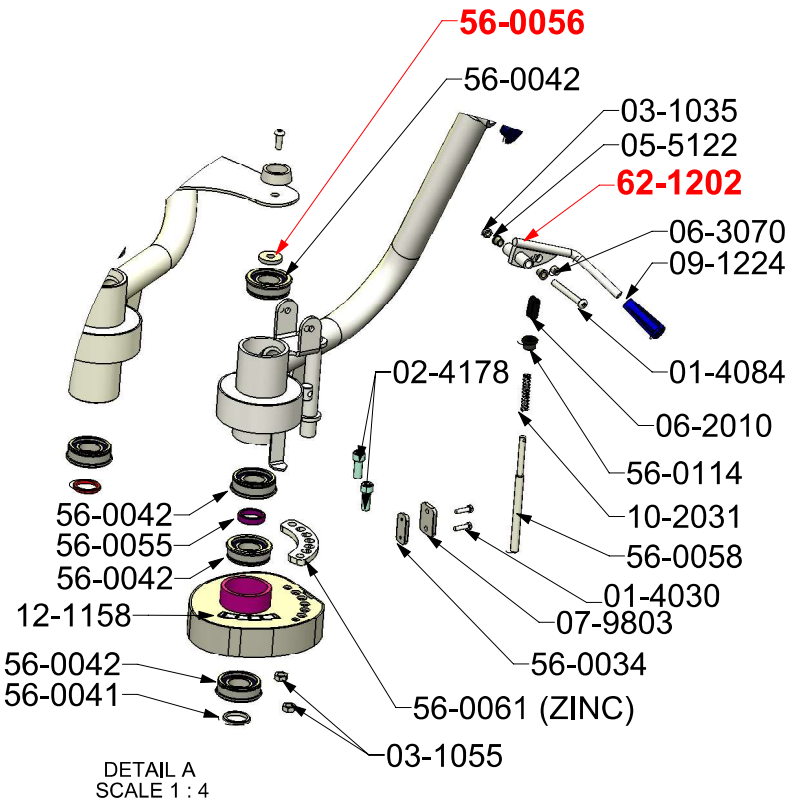

DETAIL A
SCALE 1 : 4

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DATE	09/15/07	SIZE D	PART NO. S6PF	REV. -01+	
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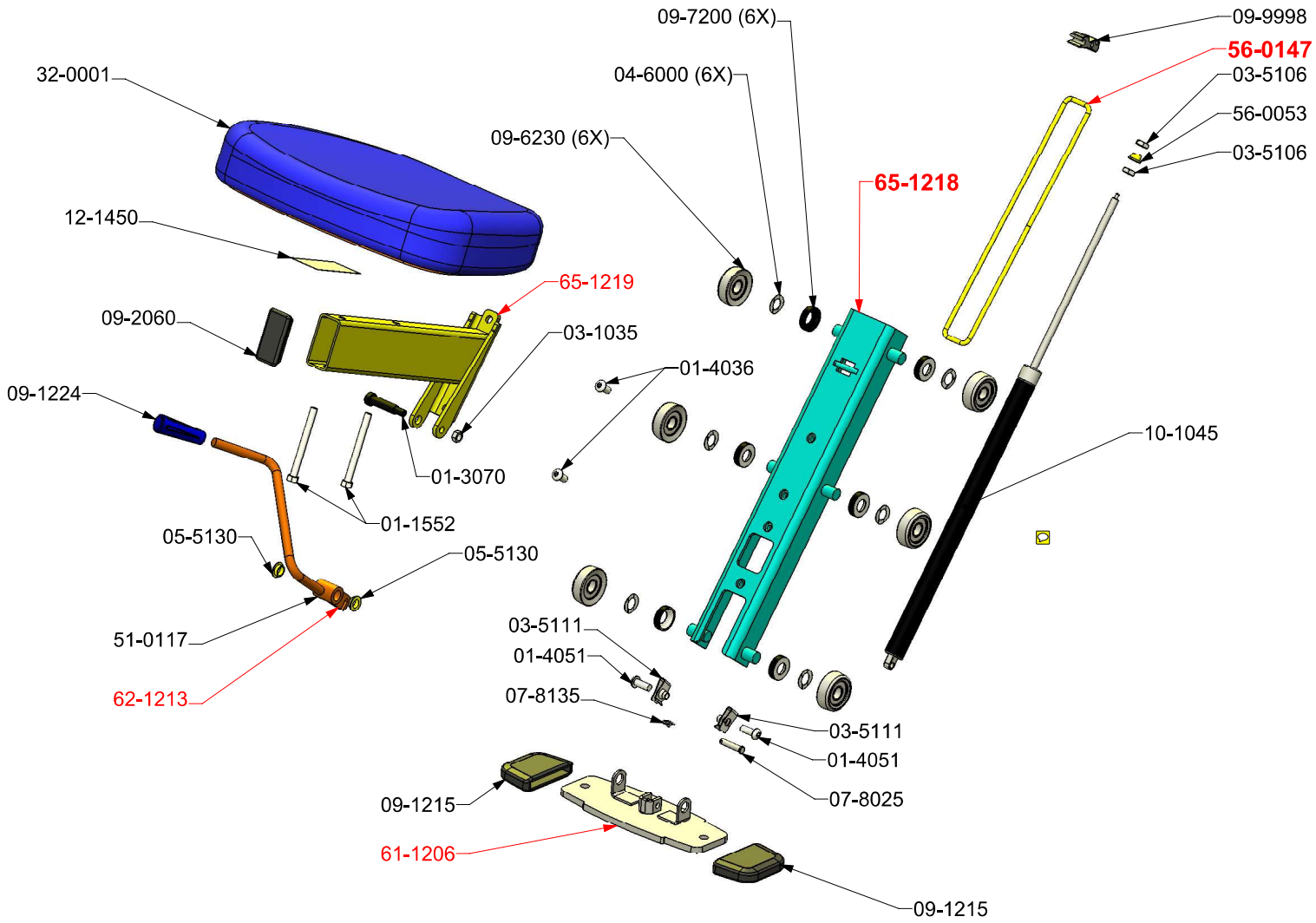

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REV.: -01+
SCALE: 1:3
SHEET 5 OF 5